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Installation, Operation &  
Maintenance Manual  
DataSafe™ HX Front Terminal  
Battery Cabinets

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This manual provides instructions regarding safety, storage, installation, operation and maintenance. Failure to observe the precautions as presented may result in injury or loss of life.

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## **TABLE OF CONTENTS**










1. INTRODUCTION .....	2
2. PRECAUTIONS.....	2
3. INSPECTION UPON RECEIPT OF GOODS .....	3
3.1 General .....	3
3.2 Visible damage .....	3
3.3 Concealed damage .....	3
3.4 Return of damaged goods .....	3
4. SYSTEM OVERVIEW .....	3
5. GENERAL SYSTEM SPECIFICATIONS.....	4
5.1 DC Output Characteristics .....	4
5.2 Batteries.....	4
5.3 Grounding.....	4
5.4 Environmental Conditions.....	4
• Cabinet Dimensions .....	4
• Cabinet Weights (Assembled) .....	5
6. INSTALLATION PROCEDURES.....	5
6.1 Preparation .....	5
6.1.1 Necessary Equipment and Tools .....	5
6.1.2 Equipment Inspection .....	5
6.1.3 Safety Precautions .....	6
7. INSTALLATION STEPS .....	6
7.1 Cabinet Location.....	6
7.2 Cabinet Mounting .....	6
7.3 DC Connections .....	7
7.4 Grounding.....	7
7.5 System Operation .....	7
8. SYSTEM MAINTENANCE.....	8
8.1 Blown Fuse Replacement.....	8
8.2 Battery Replacement Steps.....	8
9. DRAWINGS/SCHEMATICS .....	10
• General Photo .....	10
• Anchor Specifications .....	11
• Anchor Placement Dimensions.....	12
• General Specifications .....	13
• 480V, 16HX800F/925F, 6x5, Top Breaker – Overall .....	14
• 480V, 16HX800F/925F, 6x5, Top Breaker – Top .....	15
• 480V, 16HX800F/925F, 6x5, Top Breaker – Wiring .....	16
• 384V, 16HX800F/925F, 6x4, Top Breaker – Overall .....	17
• 384V, 16HX800F/925F, 6x4, Top Breaker – Top .....	18
• 384V, 16HX800F/925F, 6x4, Top Breaker – Wiring .....	19
• 480V, 16HX800F/925F, 6x5, Side Breaker – Overall.....	20
• 480V, 16HX800F/925F, 6x5, Side Breaker – Top .....	21
• 480V, 16HX800F/925F, 6x5, Side Breaker – Wiring .....	22
• 480V, 16HX550F, 6x5, Top Breaker – Overall .....	23
• 480V, 16HX550F, 6x5, Top Breaker – Top .....	24
• 480V, 16HX550F, 6x5, Top Breaker – Wiring .....	25
• 384V, 16HX550F, 6x4, Top Breaker – Overall .....	26
• 384V, 16HX550F, 6x4, Top Breaker – Top .....	27
• 384V, 16HX550F, 6x4, Top Breaker – Wiring .....	28
• 480V, 16HX550F, 6x5, Side Breaker – Overall .....	29
• 480V, 16HX550F, 6x5, Side Breaker – Top .....	30
• 480V, 16HX550F, 6x5, Side Breaker – Wiring .....	31

## 1. INTRODUCTION

DataSafe™ HX Front Terminal Battery Cabinets are shipped partially assembled, internally pre-wired and come standard with an over current breaker. Each cabinet is designed to accommodate various DataSafe HX Front Terminal battery sizes and configurations. The removable hinged front doors and removable rear cover also allow for easier battery access. Maintenance rear covers are not needed since all batteries come with nylon straps for easier lifting and moving. Refer to the battery layout drawings and schematics at the end of this manual. Consult the EnerSys® Publication No.US-HX16-IOM Battery Operation and Maintenance Manual for complete instructions.

These battery systems are Hi-Pot tested to UL standards at the factory prior to shipment. All system settings are also adjusted at this time according to the specification sheet. Sales support for future equipment or upgrades is provided by our regional sales staff and qualified representatives. All technical questions and service issues should be directed to our service center 1-800-423-9602. This is a 24-hour, 7 day service number. After normal working hours, please leave a detailed message with your phone number on the voice mail system and a qualified service representative will contact you as quickly as possible.

## 2. PRECAUTIONS

-  **It is very important to read, understand and follow the instructions in this manual. Also note all SAFETY PRECAUTIONS before beginning the installation of this system.**
-  **Consult the EnerSys Publication No. US-HX16-IOM Battery Operation and Maintenance Manual for important battery information.**
-  **Battery cabinet systems are very heavy. Total weight can exceed 8,900 lbs, while single cabinets can weigh up to 5,400 lbs. Use at least 3 people when unloading and setting equipment in place.**
-  **It is imperative that only qualified personnel work on this system and installation, maintenance or upgrades be performed with insulated tools and equipment.**
-  **When installing this battery system, follow all applicable federal, state and local regulations and industry guidelines to insure a proper installation.**
-  **DC power and battery supplies are dangerous and have extremely high short circuit currents. Severe burns or death can result from a system short. They also can leak potentially explosive gas (hydrogen). Never enclose batteries or battery cabinets in a sealed air tight room.**
-  **Jewelry and watches must be removed prior to installing or servicing this system.**
-  **Do not smoke or present flame near or around any battery cabinet system.**
-  **Never leave a panel off or door open and unattended.**

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### 3. INSPECTION UPON RECEIPT OF GOODS

#### 3.1 General

Special precautions and care have been taken to ensure the cabinet system arrives safe and undamaged. However, upon receipt, you should inspect the entire shipment, including the crate and any boxes for evidence of damage that may have occurred during transit.

#### 3.2 Visible Damage

It is the responsibility of the person receiving the shipment to inventory and fully inspect all materials against the bill of lading or way bill IMMEDIATELY, while the carrier representative is still present. Ensure that all items are accounted for, including number of skids and quantity of boxes. Also note any visible external damage that may have occurred during transit. Make all applicable notations on the delivery receipt before signing and file a damage report with the carrier.

#### 3.3 Concealed Damage

Within 30 days of receipt, unpack the cabinet system and check for any concealed damage. Check the materials received against the detailed packing list to verify the quantity and the condition as complete and satisfactory.

Note any damage to the internal packaging, then request an inspection by the carrier and file a concealed damage claim. If there is a material shortage, contact your EnerSys® representative or call the corporate number listed on the back of this manual.

**Please contact your shipping company for all shipping damage. EnerSys is not responsible for any shipping damage.**

#### 3.4 Return of Damaged Goods

A RMA number must be obtained before returning equipment to EnerSys. Contact your EnerSys representative or call the corporate number listed on the back of this manual.

### 4. SYSTEM OVERVIEW

The enclosed cabinet systems provide the necessary DC backup power required in UPS applications. Over-current breaker/fuse protection is supplied. DC connections are front accessible and made via terminal blocks and/or mechanical lugs. Refer to the drawings and schematics at the end of this manual for these connections. There are 3 holes per polarity on the breaker to accept 250-500 MCM cable. It is highly recommended to run 3 runs of smaller cable into the cabinets and breakers because of tight bend radius requirements in the cabinets; i.e. 3 each 250 MCM cables paralleled for an 800 Amp breaker.

During normal conditions the UPS supplies the load power and the necessary power required to keep the batteries at the proper float voltage. Verify that the charger is set to charge parameters within the approved float voltage range of the batteries, refer to EnerSys Publication No. US-HX16-IOM Battery Operation and Maintenance Manual.

When AC fails, the batteries discharge in order to provide the necessary backup power. It is the responsibility of the customer to make sure the batteries are not discharged below the battery manufacturer's recommendations. Always recharge batteries per the EnerSys Publication No. US-HX16-IOM Battery Operation and Maintenance Manual. Batteries will be damaged if not recharged right away. See the UPS or DC system manual for more information.

## 5. GENERAL SYSTEM SPECIFICATIONS

### 5.1 DC Output Characteristics

- **Voltage:** (UPS Application) 120 to 480 VDC Nominal
- **Breaker:** Standard
- **Fuse Type:** Not standard, consult factory. If a fuse is provided, it is only to be replaced by a factory service technician.

**CAUTION! Fire Hazard Warning:**  
**Replace only with same type and rating of fuses supplied with the system.**

- **Wire Size and Type:** Per NEC and/or local building and electrical codes.
- **Disconnect:** If a fuse has been provided in lieu of a breaker inside the cabinet, a disconnecting method must be provided per NEC code. This may be a fuse switch or circuit breaker. Size accordingly.

### 5.2 Batteries

- **Type:** Valve Regulated Lead Acid (VRLA), sealed, non-spillable.
- **Voltage:** 16 Volt DC Nominal.
- **Only cabinets with flame retardant batteries are suitable for computer room use!**

### 5.3 Grounding

- All grounding should be derived from the main building ground source.
- **Note:** All cabinet systems require grounding.

### 5.4 Environmental Conditions

The cabinet configuration nomenclature refers to "X wide" x "Y high", this is the number of battery jars per shelf and the number of shelves high. For example: a 6x5 cabinet has 6 battery jars per shelf and the cabinet is 5 shelves high. The 16HX800F and 16HX925F 6x5 and 6x4 cabinet systems are divided into (2 ea.) 3x5 or 3x4 cabinets, one "Right" and one "Left", to keep the weight of each cabinet below 5,500 lbs. Breakers can be located at the "Top" or "Side" of the cabinet and the dimensions vary accordingly.

#### **Cabinet Dimensions:**

##### 16HX800F and 16HX925F

6x5, Top Breaker is 50.0" Wide x 31.5" Deep\* x 84.0" High

6x4, Top Breaker is 50.0" Wide x 31.5" Deep\* x 72.0" High

6x5, Side Breaker is 60.75" Wide x 31.5" Deep\* x 72.0" High

##### 16HX550F

6x5, Top Breaker is 32.0" Wide x 31.5" Deep\* x 84.0" High

6x4, Top Breaker is 32.0" Wide x 31.5" Deep\* x 72.0" High

6x5, Side Breaker is 42.5" Wide x 31.5" Deep\* x 72.0" High

\* All depth dimensions are of the cabinet only. The breaker handle extends from the front of the cabinet 2.25"; consider this distance when calculating aisle space in front of the cabinet. For mounting hole dimensions, please refer to the cabinet layout drawing at the end of this manual. Also included with each order is a floor template to mark anchor locations per cabinet.

### **Cabinet Weights: (Assembled)**

<u>16HX925F</u>	<u>VDC</u>
6x5, Top Breaker is 8,960 lbs.	480
6x4, Top Breaker is 7,448 lbs.	384
6x5, Side Breaker is 8,960 lbs.	480
<u>16HX800F</u>	
6x5, Top Breaker is 8,500 lbs.	480
6x4, Top Breaker is 7,000 lbs.	384
6x5, Side Breaker is 8,500 lbs.	480
<u>16HX550F</u>	
6x5, Top Breaker is 5,250 lbs.	480
6x4, Top Breaker is 4,400 lbs.	384
6x5, Side Breaker is 5,250 lbs.	480

- **Temperature:** Normal operating temperatures are between 68°F -77°F. **Note:** Batteries typically should be at 77°F for optimum battery life and performance.
- **Ventilation/Cooling:** Provided through ventilation slots in the rear panel, bottom panel, front door and top of cabinet, thus providing a chimney effect for natural convection cooling. If local codes require forced air exhaust, unused covers serve as conduit entry or duct work entry points.
- **Clearance:** A minimum of four inches is required in both the front and the rear of the cabinet. This refers to obstruction of ventilation only. Clearance around cabinet sides is suggested by NEC and local codes.

#### **CAUTION! Explosion/Fire Hazard Warning:**

**Batteries can generate potentially explosive gas (hydrogen).  
Never enclose batteries or battery cabinets in a sealed, airtight room.**

## **6. INSTALLATION PRODEDURES**

### **BEFORE PROCEEDING WITH INSTALLATION READ THE FOLLOWING:**

#### **6.1 Preparation**

##### **6.1.1 Necessary Equipment and Tools**

- Rigging tools for moving cabinets. Narrow pallet jack and forklift of 5,500 lbs. capacity.
- Heavily insulated assortment of hand tools.
- Digital Voltmeter

##### **6.1.2 Equipment Inspection**












Remove the packaging material from the cabinet and inspect for any concealed shipping damage that may have been overlooked upon receipt of goods. Use the packing list to verify the system has all components and cables for installation.

### 6.1.3 Safety Precautions

#### **DC VOLTAGE WARNING!**

Hazardous DC Voltages are present in the battery cabinet. This hazard will always be present, even when the battery system is off-line. Accidental short circuit of the positive and negative terminals will cause tremendous currents to flow resulting in severe burns, fire and possible death. Use extreme caution!

#### **IMPORTANT SAFETY INSTRUCTIONS. SAVE THESE INSTRUCTIONS!!**

-  All disconnecting means should be in the open/off position before servicing.
-  All installation drawings and schematics should be reviewed and clearly understood before hooking up this system.
-  Only qualified DC power technicians or electricians should attempt to work on and install this equipment.
-  All jewelry, rings and watches should be removed when working on this equipment.
-  All tool handles and shafts must be heavily insulated.
-  Do not rest any tools or loose cables on top of batteries.
-  Make sure all connections are properly torqued and secure. Torque values are provided on battery label.
-  Do not smoke or present flames near or around any battery system.
-  Always wear safety glasses and gloves and use insulating mats to stand on when working on this system.
-  Do not allow bare skin to come into contact with battery cabinet, as this could result in an electrical shock.
-  Do not install any cable terminations until it has been verified that such a termination will not create a short circuit.

## 7. INSTALLATION STEPS

### 7.1 Cabinet Location

Prior to installation, verify floor loading requirements and all applicable codes pertaining to the related equipment. Environmental conditions should also be reviewed. Proper ventilation and cooling must be adequate for optimum battery life and performance. A clearance of 4" is recommended at the front and rear of the cabinet. This refers to obstruction of ventilation only. Clearance around the cabinet sides should be as suggested by NEC and local codes. Ambient temperature should be between 68°F -77°F.

### 7.2 Cabinet Mounting

1. Remove any remaining packaging materials (cardboard, plastic).
2. Remove the kick plate from the base of the cabinet. Save this kick plate for re-installation later.
3. Unbolt the cabinet from the pallet. Remove the cabinets from the pallet using a forklift rated for at least 5,500 lbs.
4. The battery cabinet is equipped with narrow pallet jack or forklift access openings in the front and rear of the cabinet. Move the equipment into the desired location and set in place.  
**Note:** When applicable, the cabinet labeled "Left" has the breaker and those cabinets should be paired with any of the "Right" labeled cabinets.



5. In order to meet Zone 4 requirements, refer to the Zone 4 ANCHORING drawings included with this manual. The following steps detail the necessary actions to be taken to meet Zone 4 mounting requirements.
6. On the floor, mark the location of the 6 mounting holes found at the bottom of the cabinet legs.
7. Use the floor template or hole location drawing provided with each shipment to mark holes for anchors. Use ½" or 13mm anchors. Install anchors per manufacturer's instructions.
8. Move the cabinet into place, align holes, check levelness, and tighten hardware. **Note:** Should any drilling be performed on this equipment, make sure all exposed batteries and connections are completely covered using insulated type mats. Prevent dust from entering cabinets and clear any debris that has collected.
9. Once the cabinet is anchored to the floor, remove and discard the two shipping diagonals from the front of the cabinet.
10. Re-install the front kick plate on the cabinet.
11. Install the front doors on the cabinet.
12. If multiple battery cabinets are installed, repeat above steps. Check height and levelness with adjoining cabinets.

### 7.3 DC Connections

**CAUTION!**  
**PLEASE READ ALL SAFETY INSTRUCTIONS BEFORE PROCEEDING.**

1. Open the cabinet door and check for any noticeable problems or damage that may have occurred during shipment. Remove the cardboard box from the cabinet (right cabinet in a dual cabinet system). Use the packing list to verify all bus bars, cables, battery covers and hardware required for assembly is available.
2. Review the installation drawing and schematic diagram included in this manual. Cables and bus bars have been left off in the battery string for safety and will need to be installed later.
3. Connect main cables to the circuit breaker, when applicable, inside the cabinet from the UPS or charger source. All cables should be sized per NEC and any other local codes pertaining to this equipment. A common size for an 800 amp breaker is (3 ea) 250 MCM cables per polarity through the adjacent cabinet top knockouts. Refer to the UPS or charger manual for wiring external batteries. **Note:** Make sure charging source is disconnected before making these connections; also verify the battery cabinet is turned off.
4. Connect the battery interconnect bus bars that were left off during shipment and install as shown on the installation drawing included in this manual. Torque connections properly. Torque values are provided on battery label.
5. Install plastic covers onto batteries. Some covers have been notched for locations with bus bars and/or cables in upward orientation.

### 7.4 Grounding

Ground the battery cabinet to the main building ground. A ground stud inside the cabinet is provided for this. In dual cabinet strings on the 16HX800F/16HX925Fs, a bare copper bus bar is supplied and to be installed between the tops of the battery cabinets. Threaded holes are provided in the cabinets for easy connection of the bus bar. Make sure a clean ground is present before bolting down bus bar.

### 7.5 System Operation

Refer to the UPS or charger manual for start up and operation of system.

## 8. SYSTEM MAINTENANCE

**CAUTION!**  
**PLEASE READ ALL SAFETY PRECAUTIONS BEFORE PROCEEDING**

### 8.1 Blown Fuse Replacement

If a fuse has blown in the system, contact an authorized factory technician to replace it.

**CAUTION! Fire Hazard Warning:**  
**Replace only with same type and rating of fuses supplied with the system.**

### 8.2 Battery Replacement Steps

Servicing of batteries should be performed or supervised by personnel knowledgeable about batteries and the required precautions. When replacing batteries, replace with the same type and number of batteries.

**CAUTION!**  
**Do not dispose of batteries in a fire. The batteries may explode.**  
**Do not open or mutilate batteries. Released electrolyte is harmful to the skin and eyes.**  
**It may be toxic.**

A battery can present a risk of electrical shock and high short-circuit current. The following precautions should be observed when working on batteries:

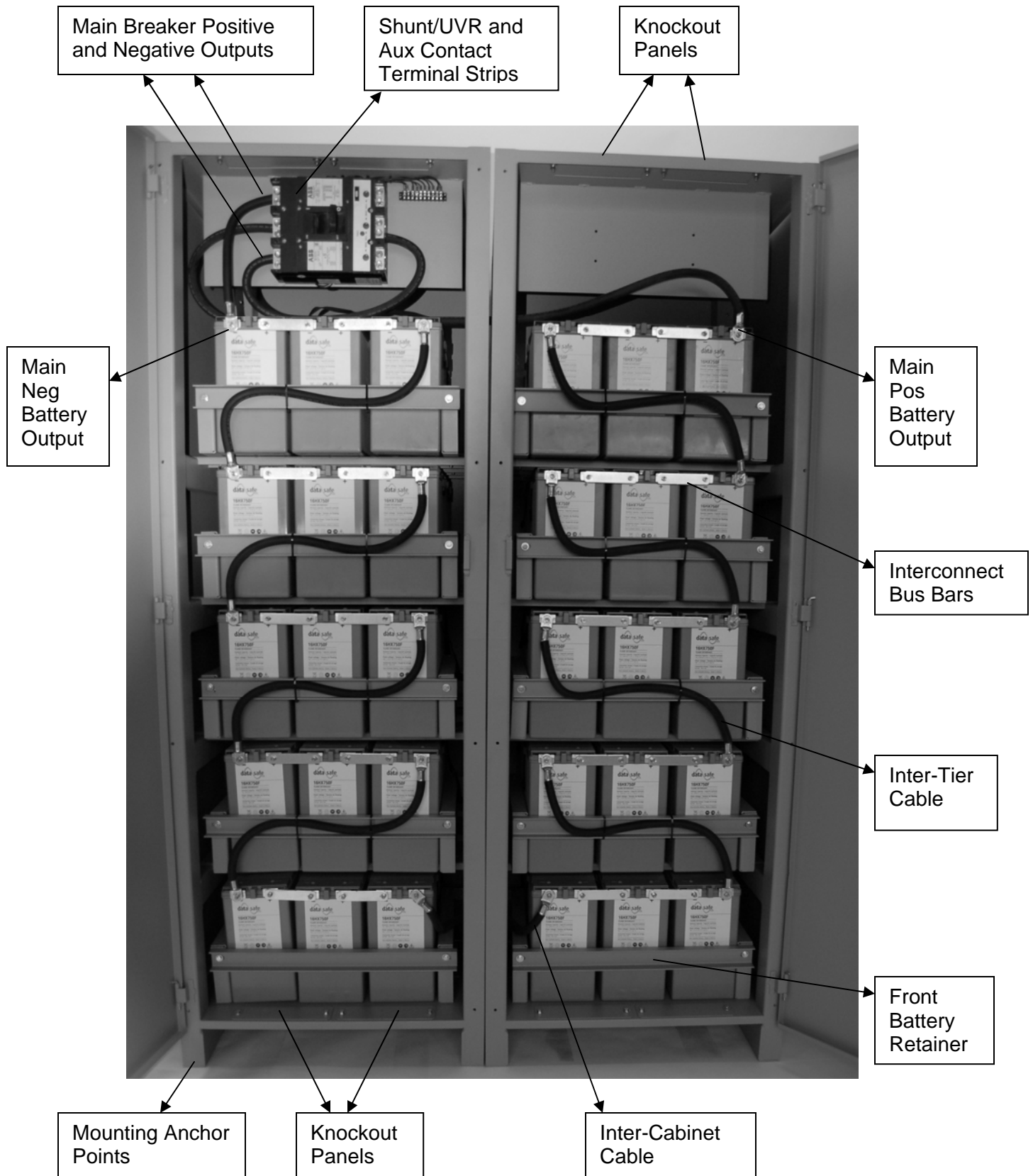
- Remove jewelry, rings, watches or other metal objects.
  - Use tools with insulated handles.
  - Wear rubber gloves and boots. Wear safety glasses.
  - Do not lay tools or metal parts on top of batteries.
  - Disconnect charging source prior to connecting or disconnecting battery terminals.
  - Determine if the battery is inadvertently grounded. If inadvertently grounded, remove source from ground. Contact with any part of a grounded battery can result in electrical shock. The likelihood of such shock can be reduced if such grounds are removed during installation and maintenance (applicable to equipment and remote battery supplies not having a grounded supply circuit).
1. Prepare the new battery for installation. Check to make sure the battery is the same type and amp-hour rating. Measure the battery voltage to make sure it is 16.98V or above. Use a non-metallic brush or scotch brite pad to clean the terminals. Apply a light coat of No-ox grease to the terminal to avoid corrosion.
  2. Disconnect the charger or UPS from the battery string by opening the breaker.
  3. Remove the center jumper on the battery string to reduce the voltage. If replacing all batteries, continue reducing the voltage in this manner.
  4. Disconnect the interconnect bus bars and/or cables from the battery to be replaced.
  5. Remove the old battery.
  6. Install the new battery. Make sure the new battery is installed the same way regarding polarity orientation and verify with drawing.

- 
7. Reconnect bus bars and/or cables to the battery. Make sure connections are properly torqued. Torque values are provided on the battery label.
  8. Reconnect the center jumper. Make sure connections are properly torqued. Torque values are provided on the battery label.
  9. Check voltage at terminal block.
  10. Close breaker when ready. If your model has a disconnect with an exterior handle to the door, close and latch the door first before closing the breaker.

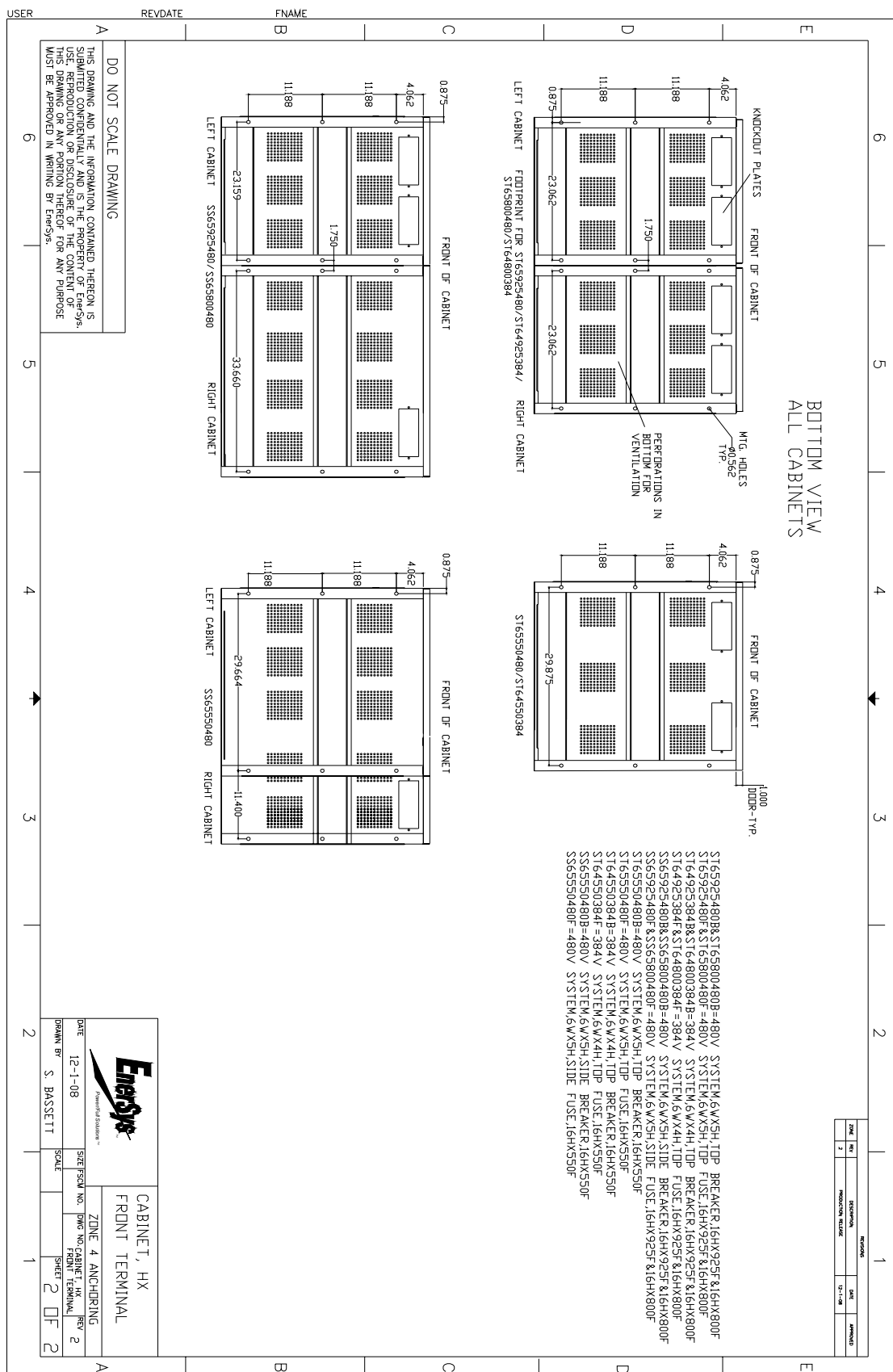
## **9. WARRANTY RELATED MAINTENANCE**

1. The purchaser (user) shall give freshening charges to the battery a minimum of every six (6) months for Lead-Calcium batteries after shipment from the factory and until final installation. Refer to the installation and maintenance instructions for maximum storage intervals.
2. At least once every twelve (12) months, purchaser (user) must take readings and record information per the EnerSys<sup>®</sup> installation/maintenance instructions. These records must be maintained for warranty claim purposes. If warranty records are not kept, the warranty shall be null and void.
3. Parallel strings should be limited to five (5) strings, except with an expressed written consent from EnerSys headquarters in Reading, PA.
4. Movement of batteries from original point of installation shall immediately void the product warranty, except with the expressed written consent from EnerSys headquarters in Reading, PA.
5. Any storage shall be in a dry area having ambient temperature of 77° F (25° C), or less, and in accordance with EnerSys published installation, operation and maintenance instructions. Failure to follow EnerSys published guidelines and/or instructions may invalidate the product warranty, at the sole discretion of EnerSys.

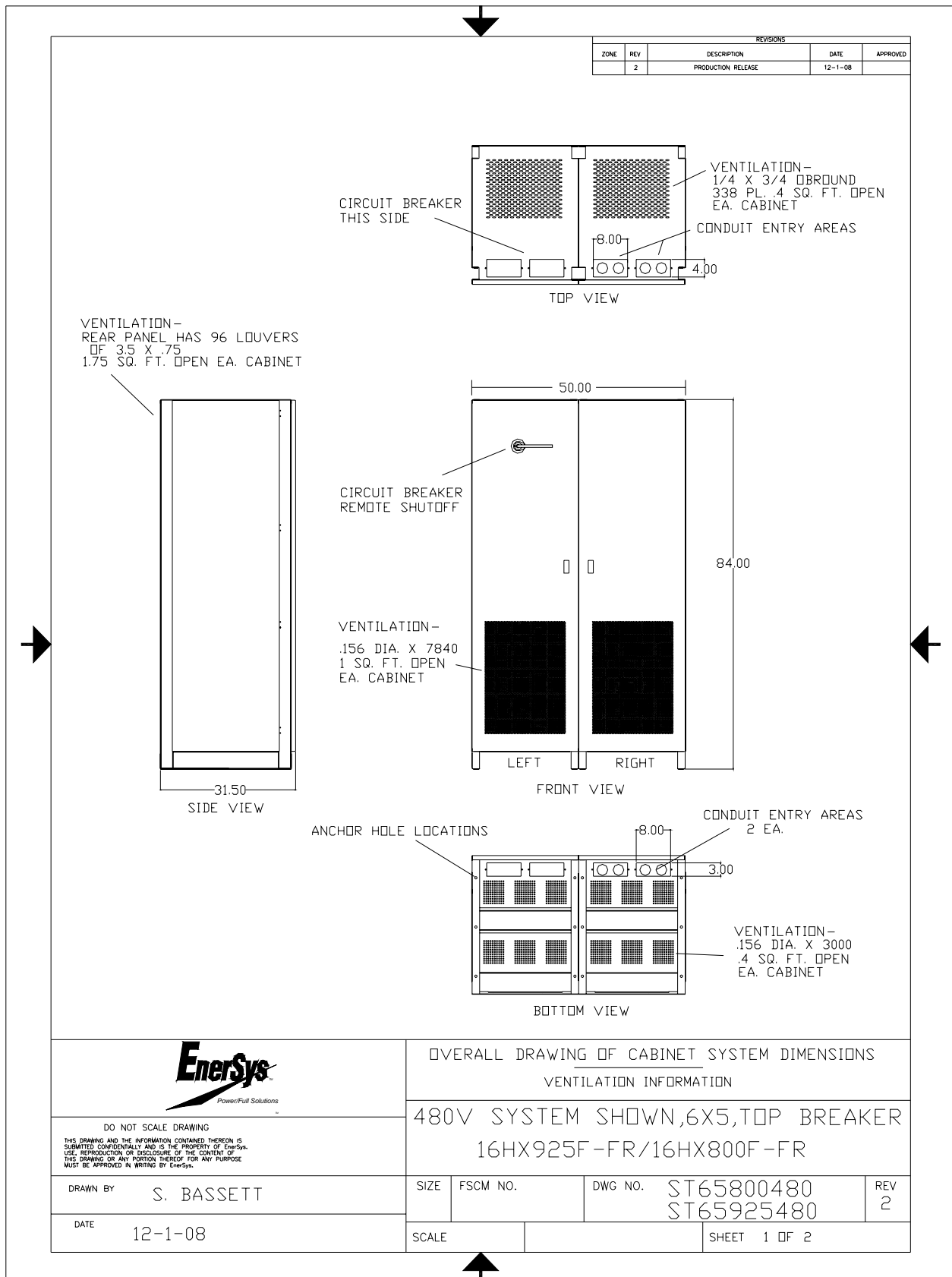
## 10. DRAWINGS/SCHEMATICS



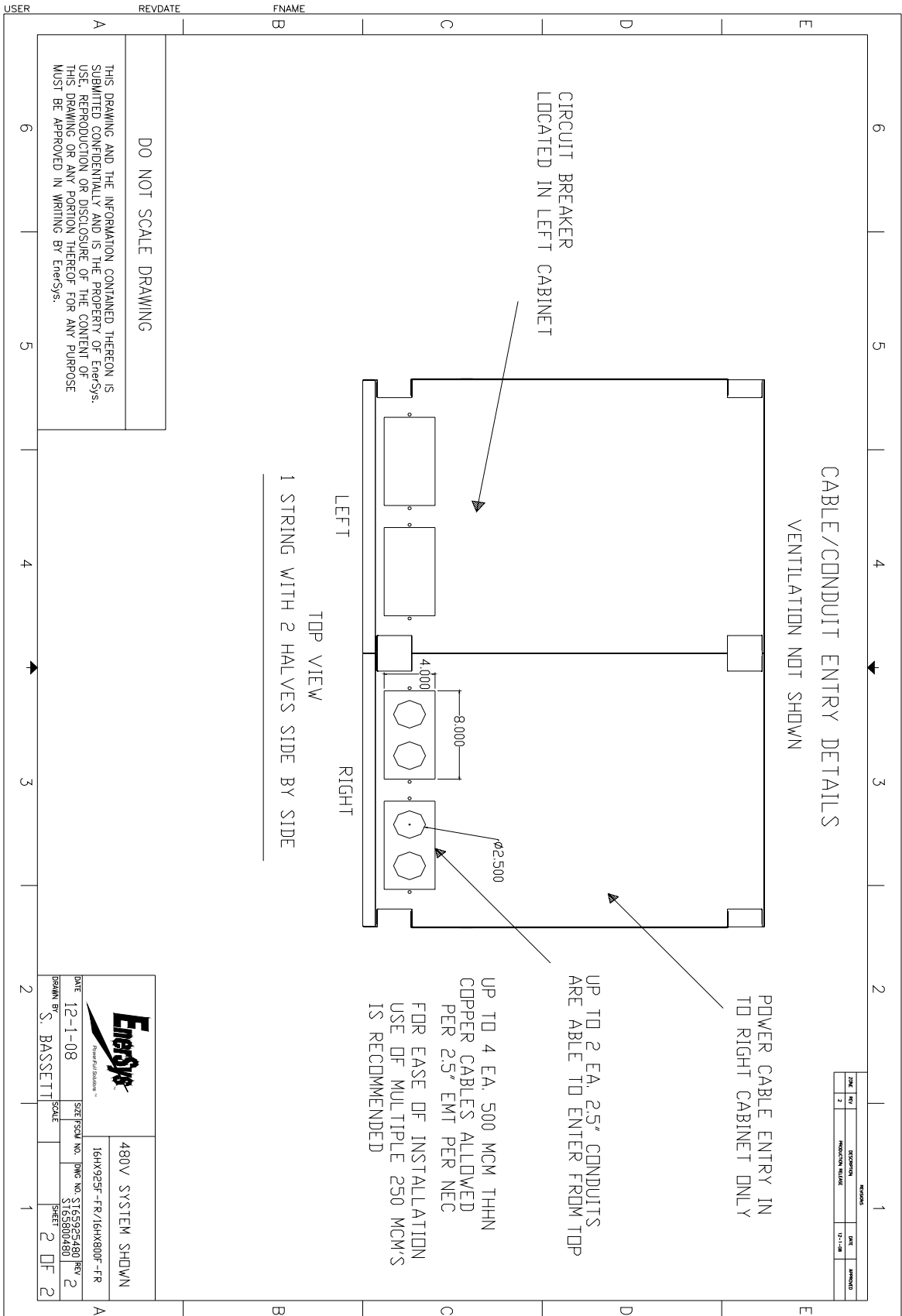


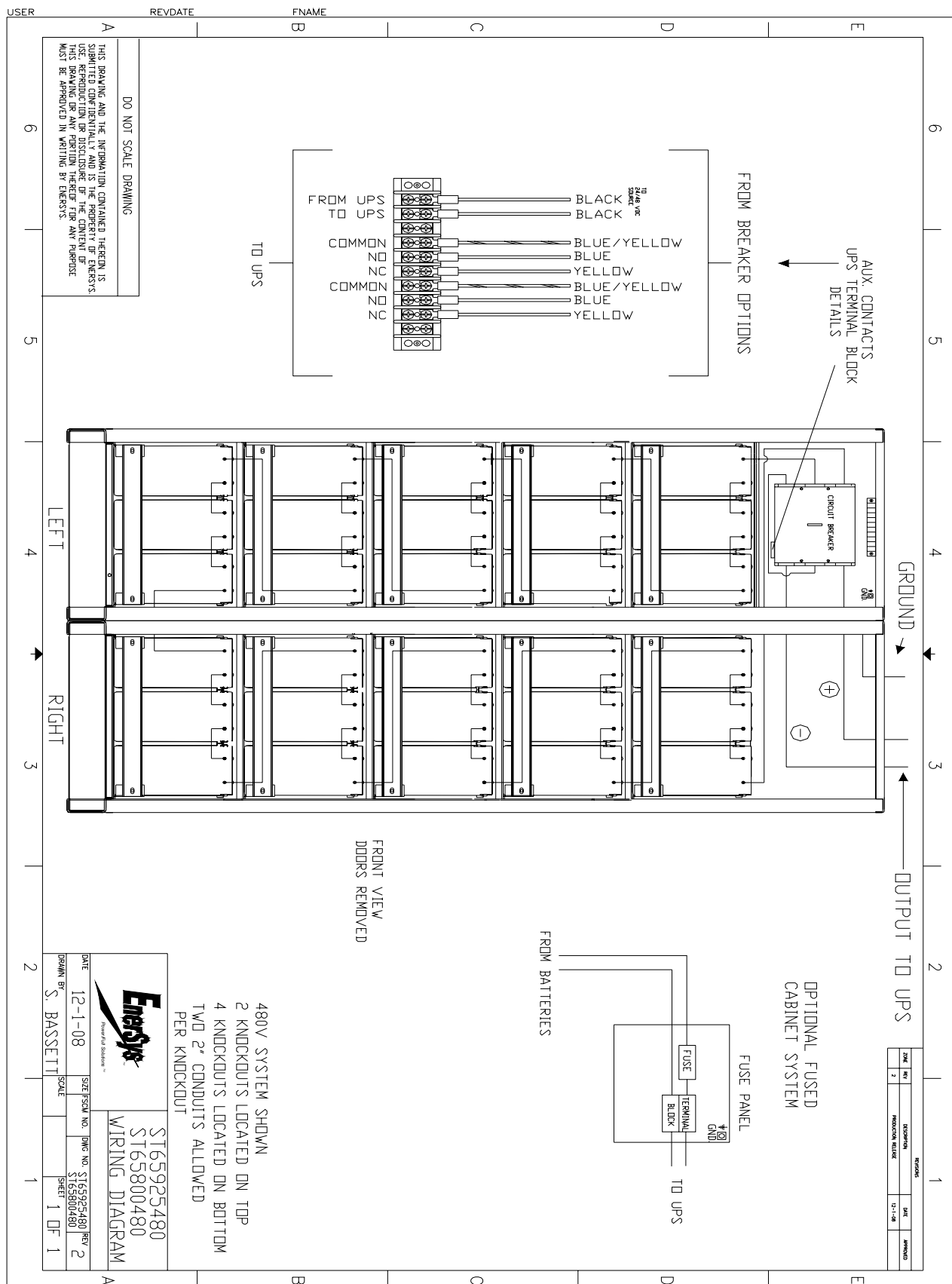


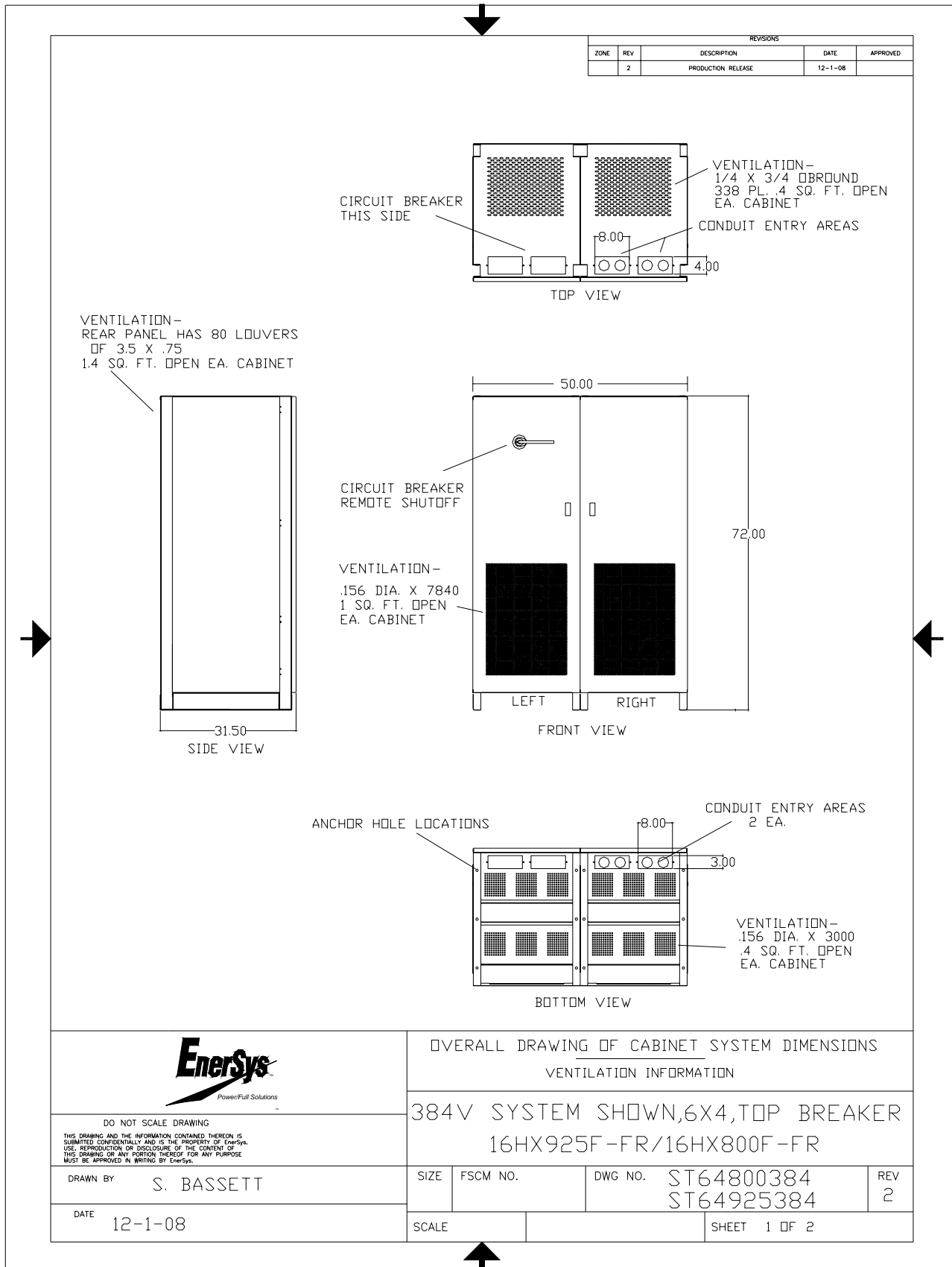












OVERALL DRAWING OF CABINET SYSTEM DIMENSIONS  
VENTILATION INFORMATION

384V SYSTEM SHOWN, 6X4, TOP BREAKER  
16HX925F-FR/16HX800F-FR

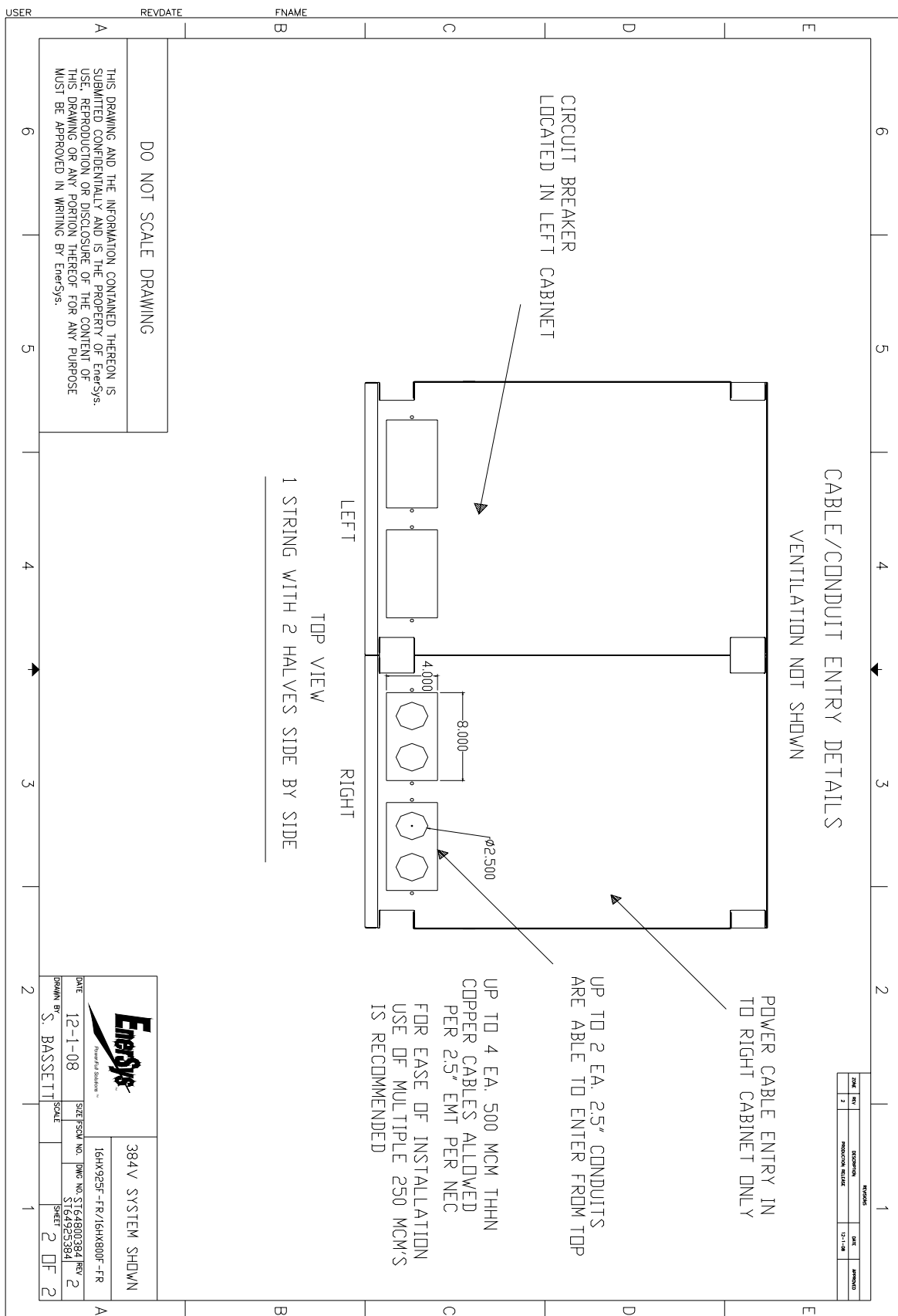
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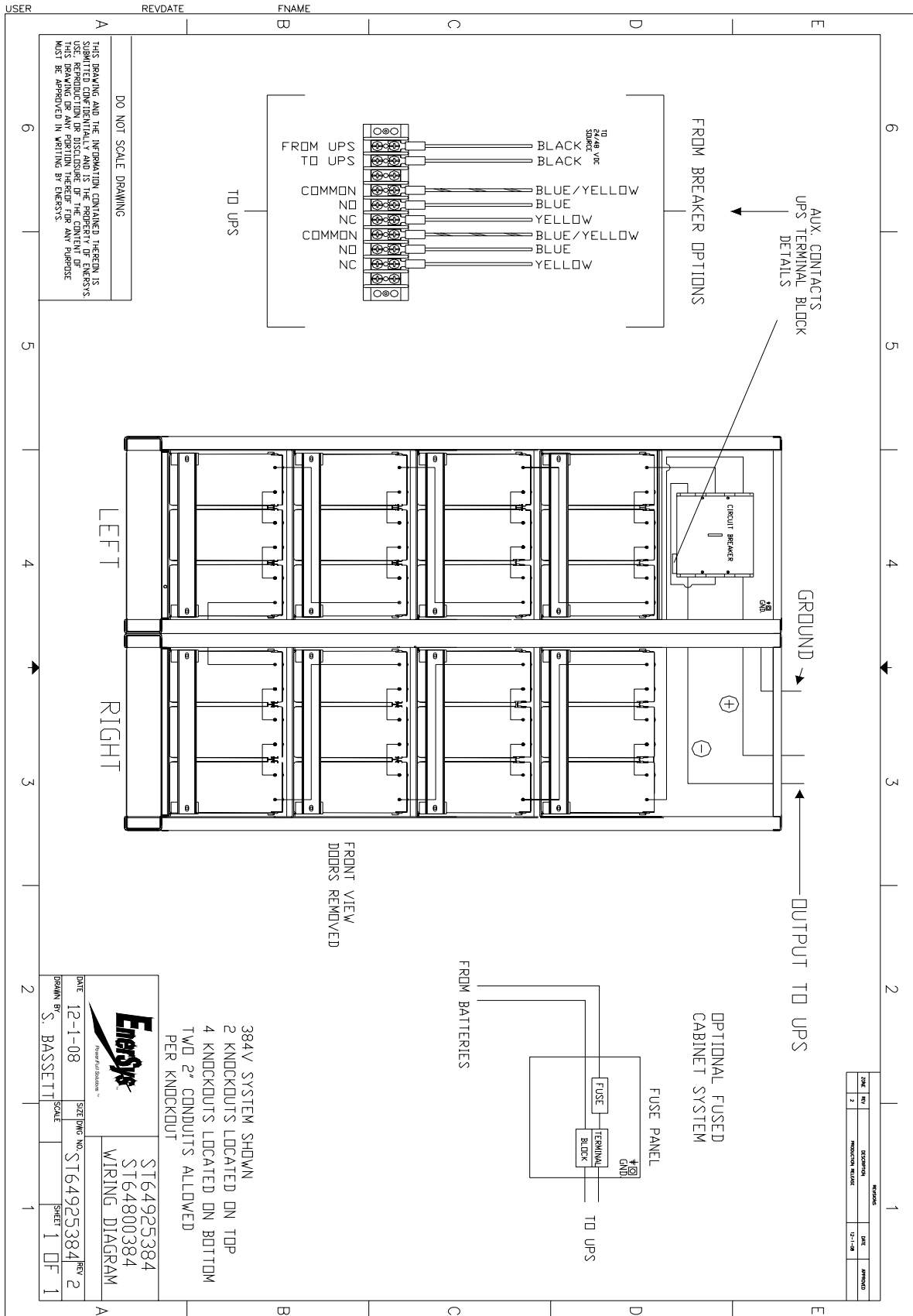
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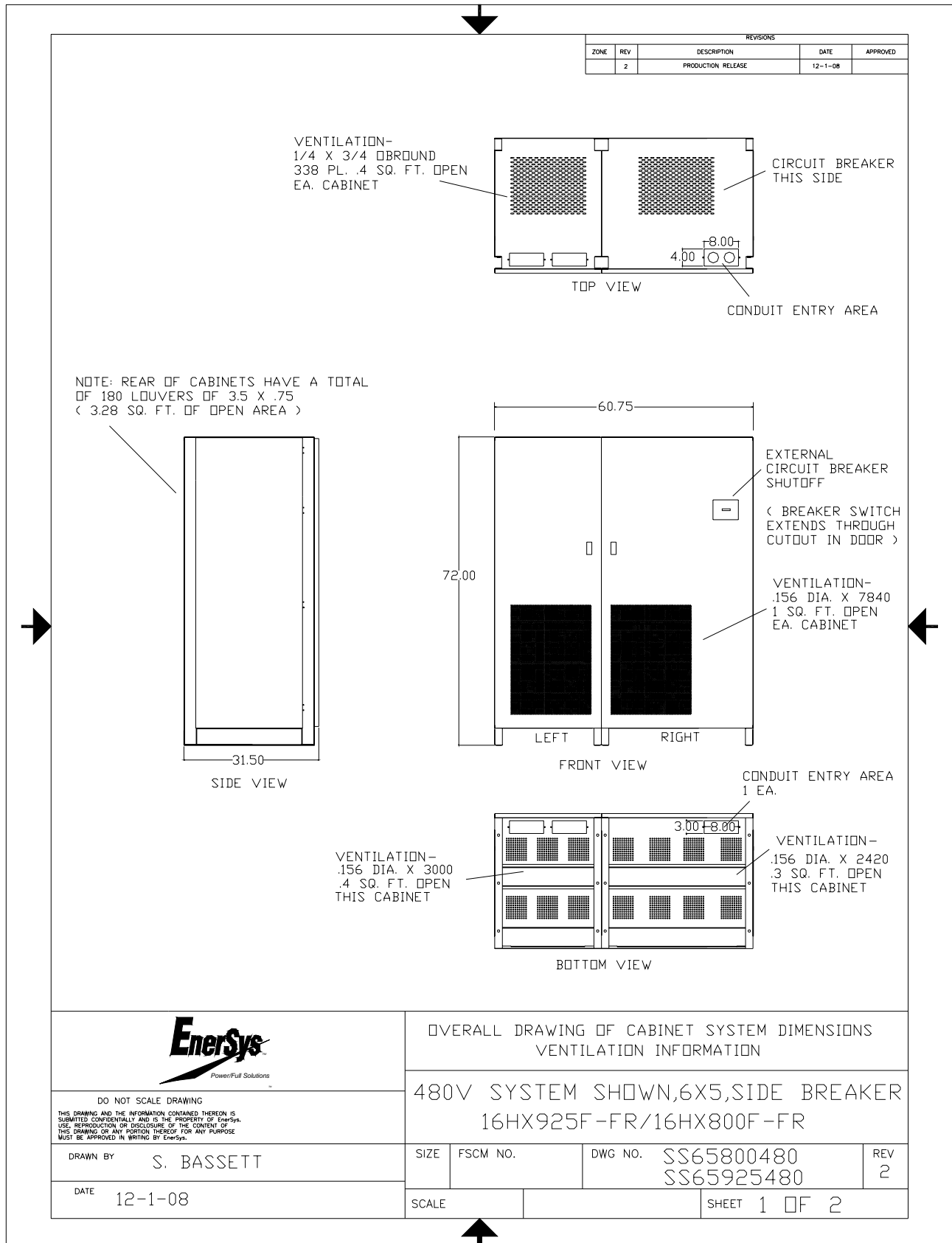


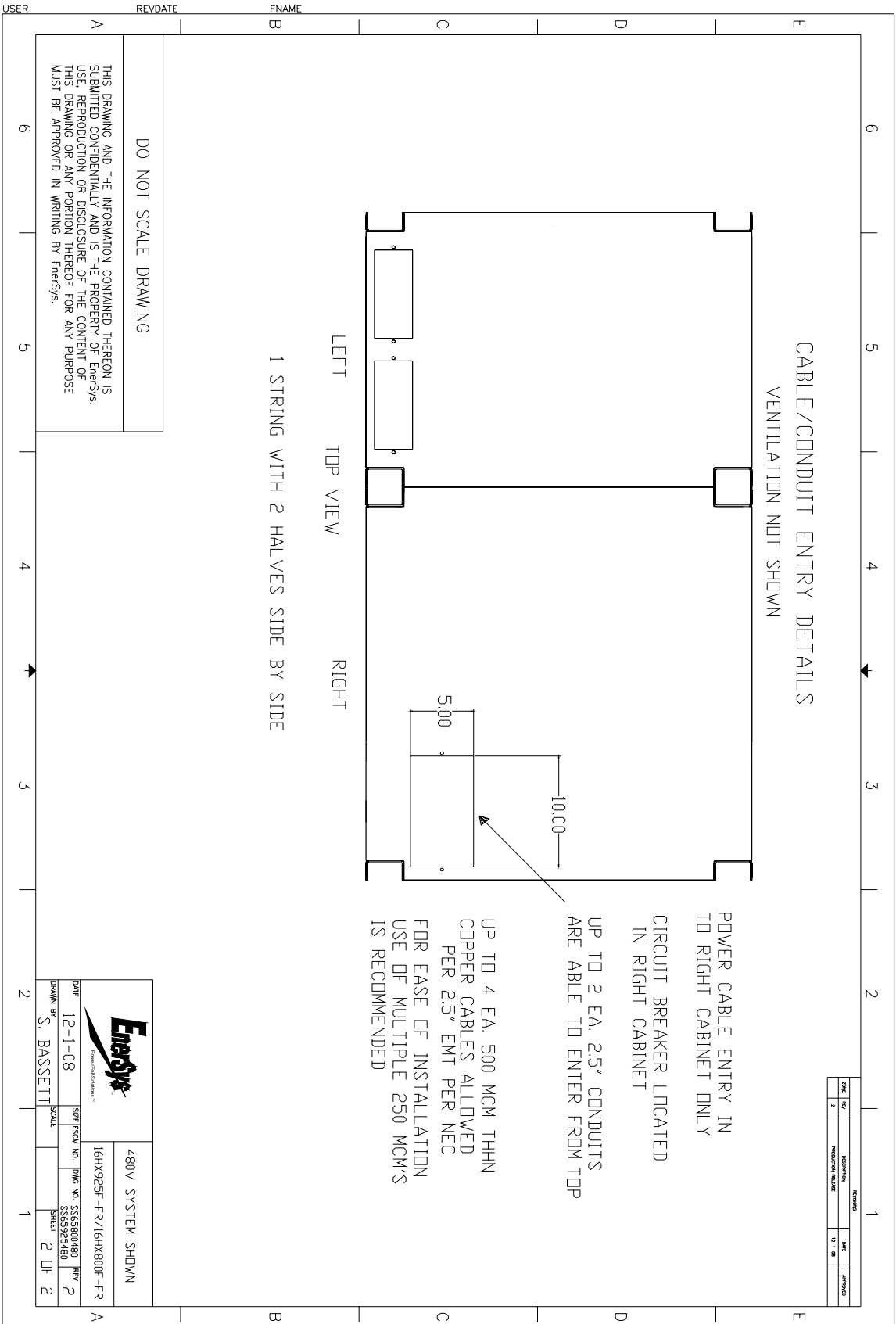


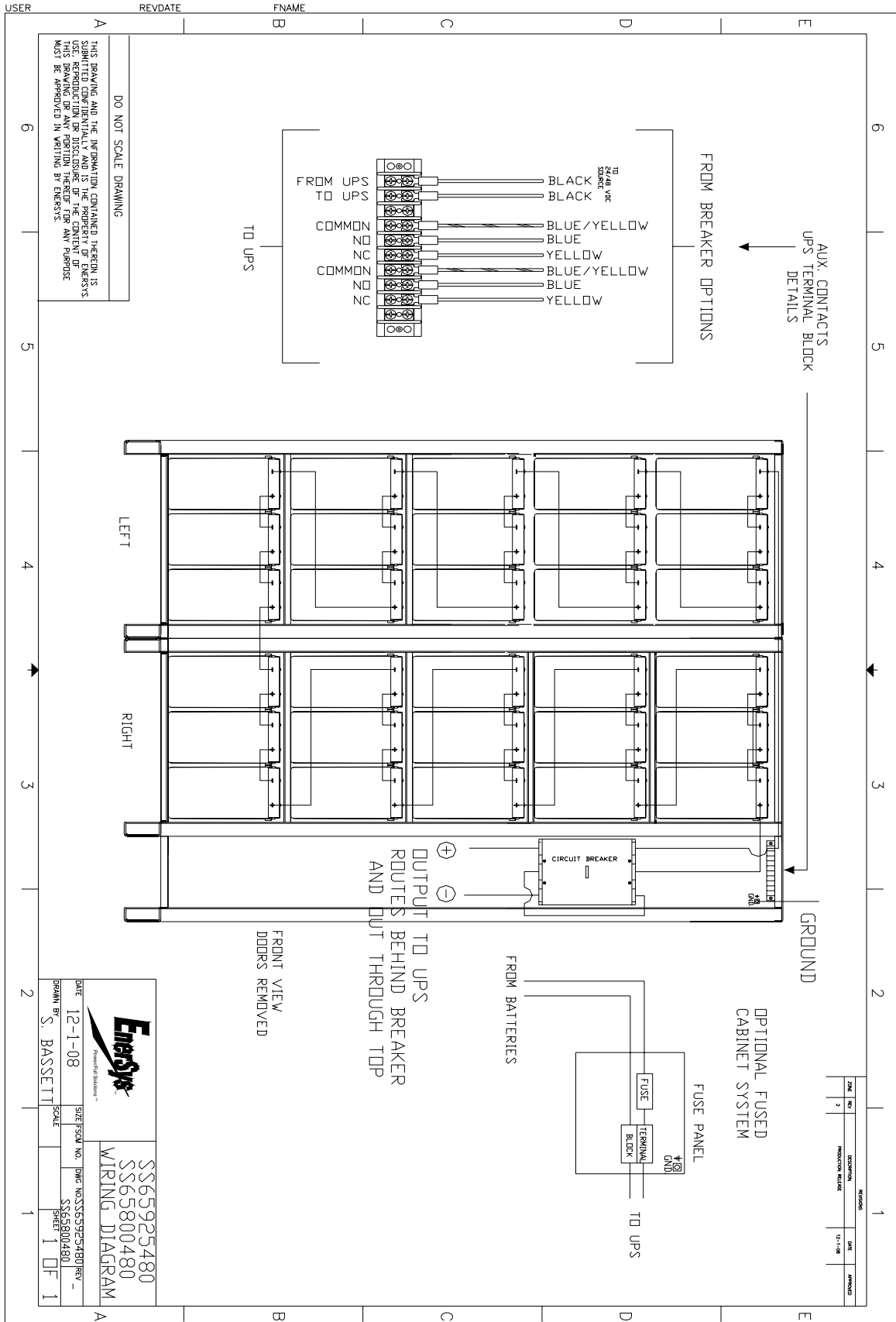
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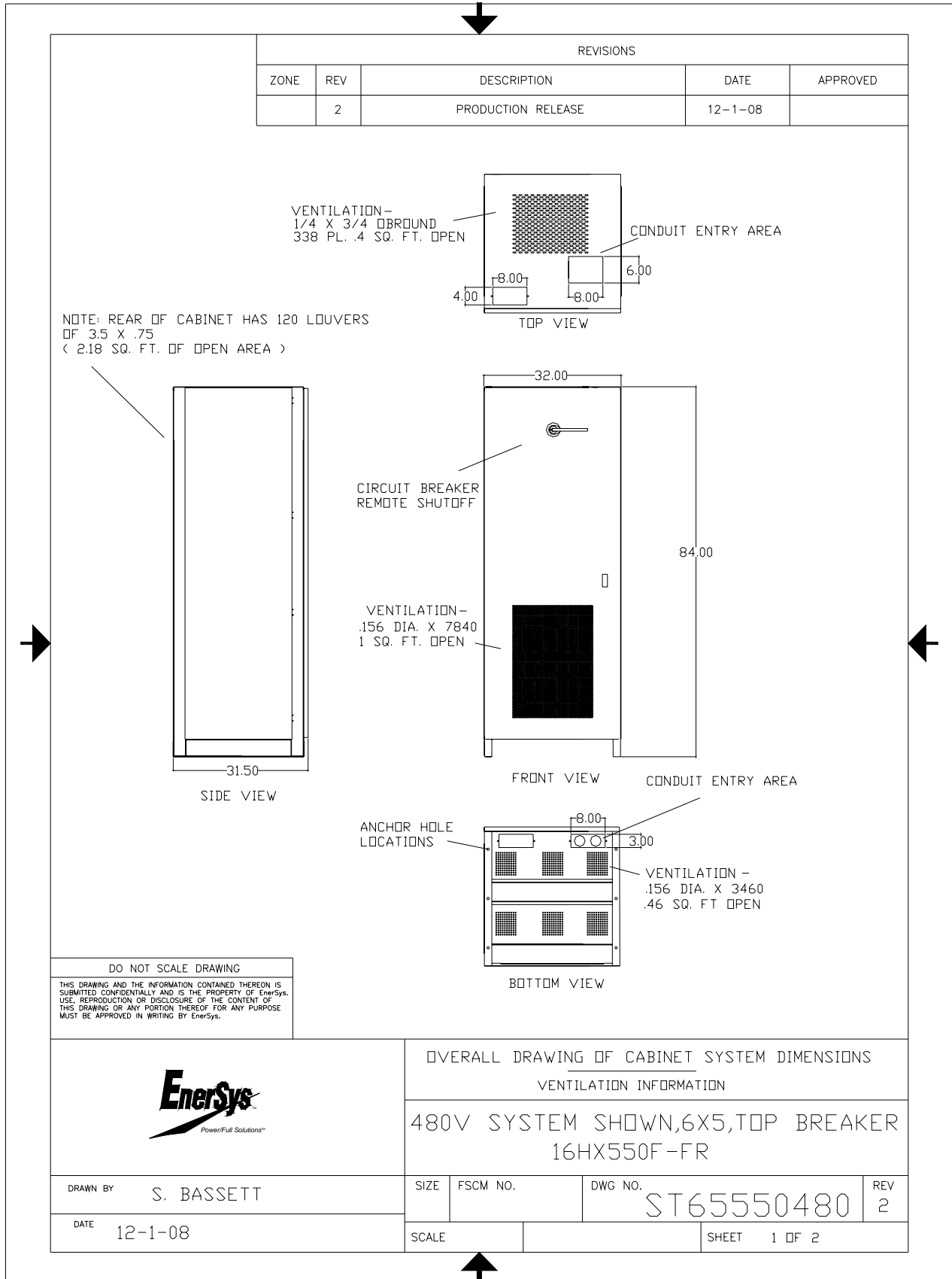
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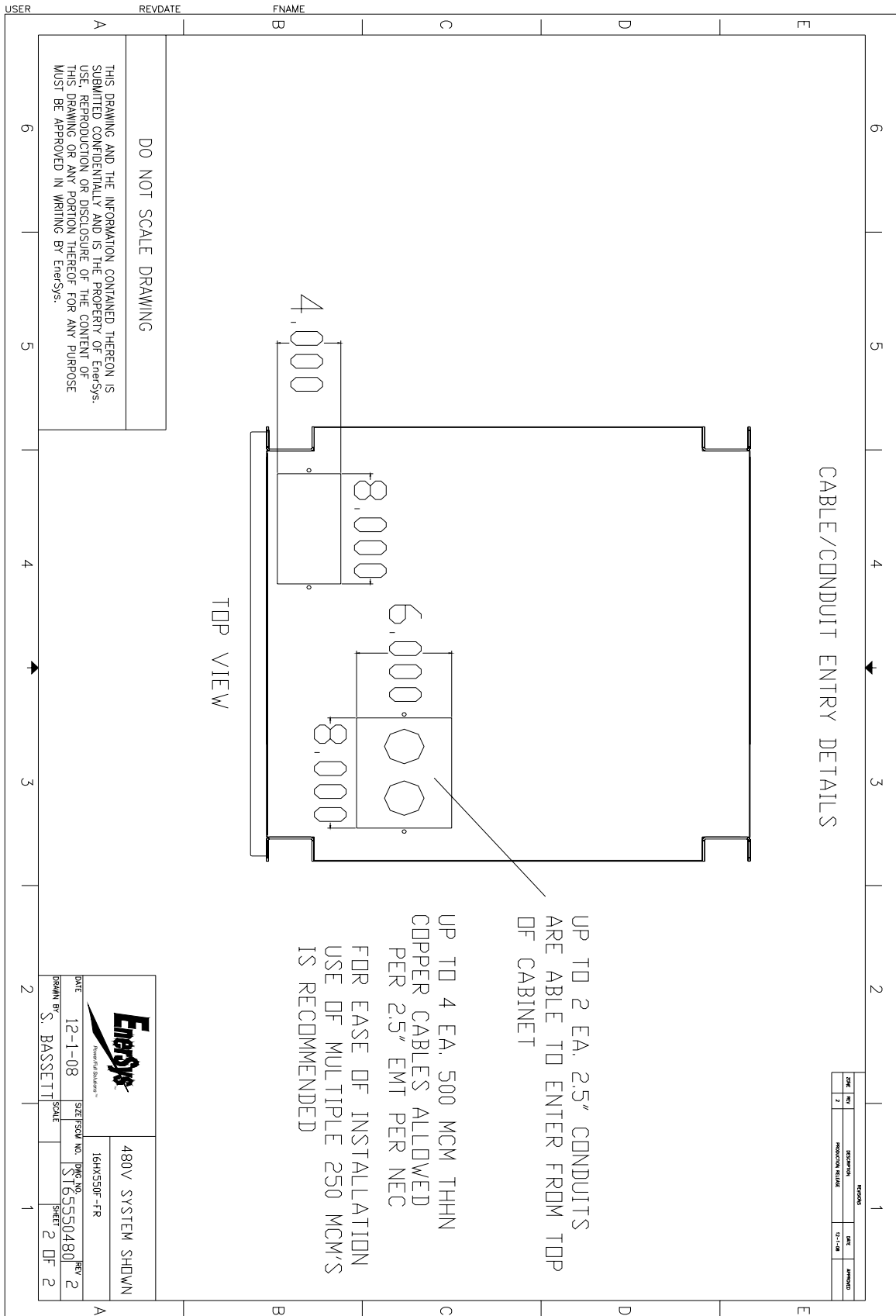




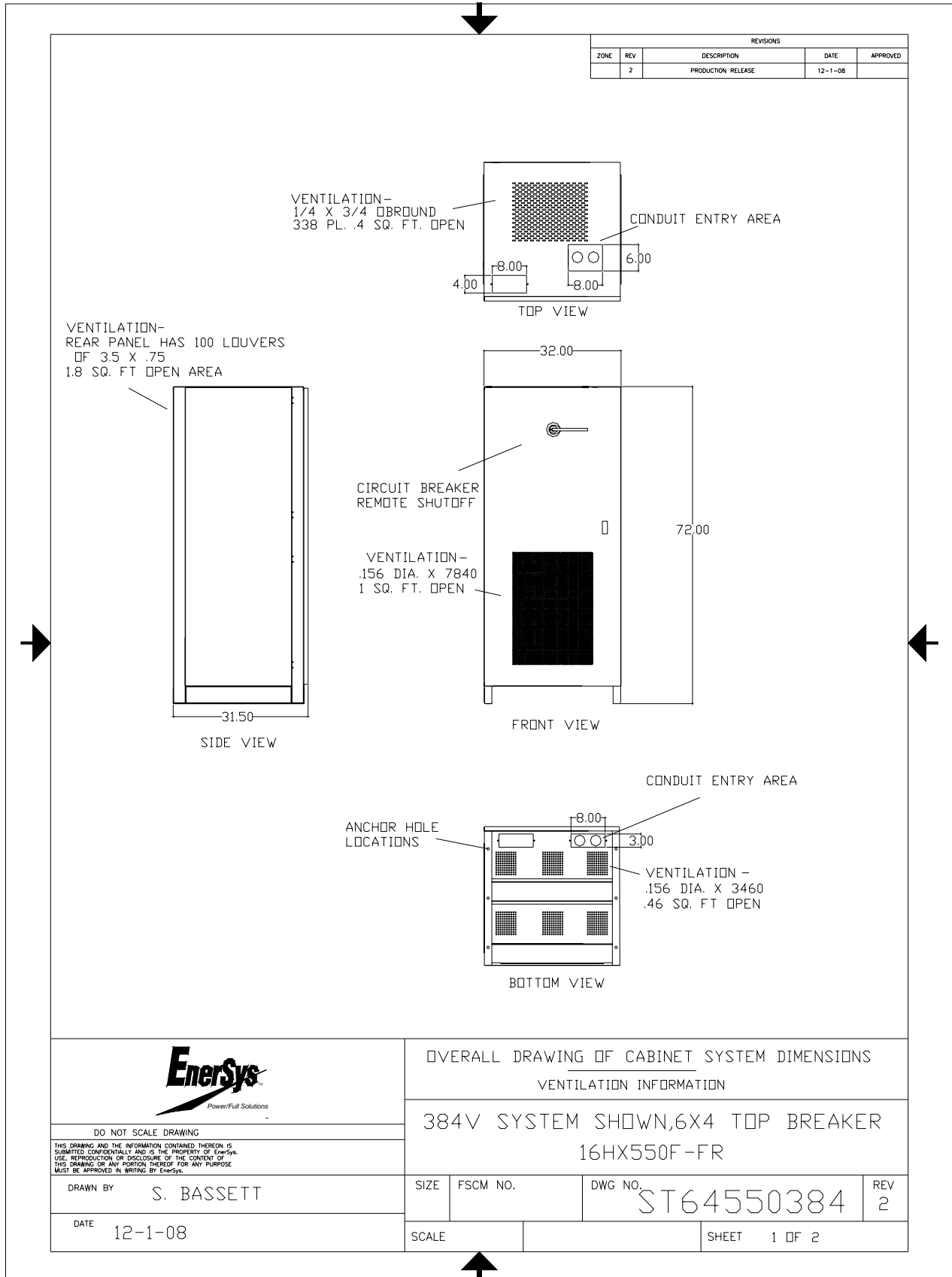


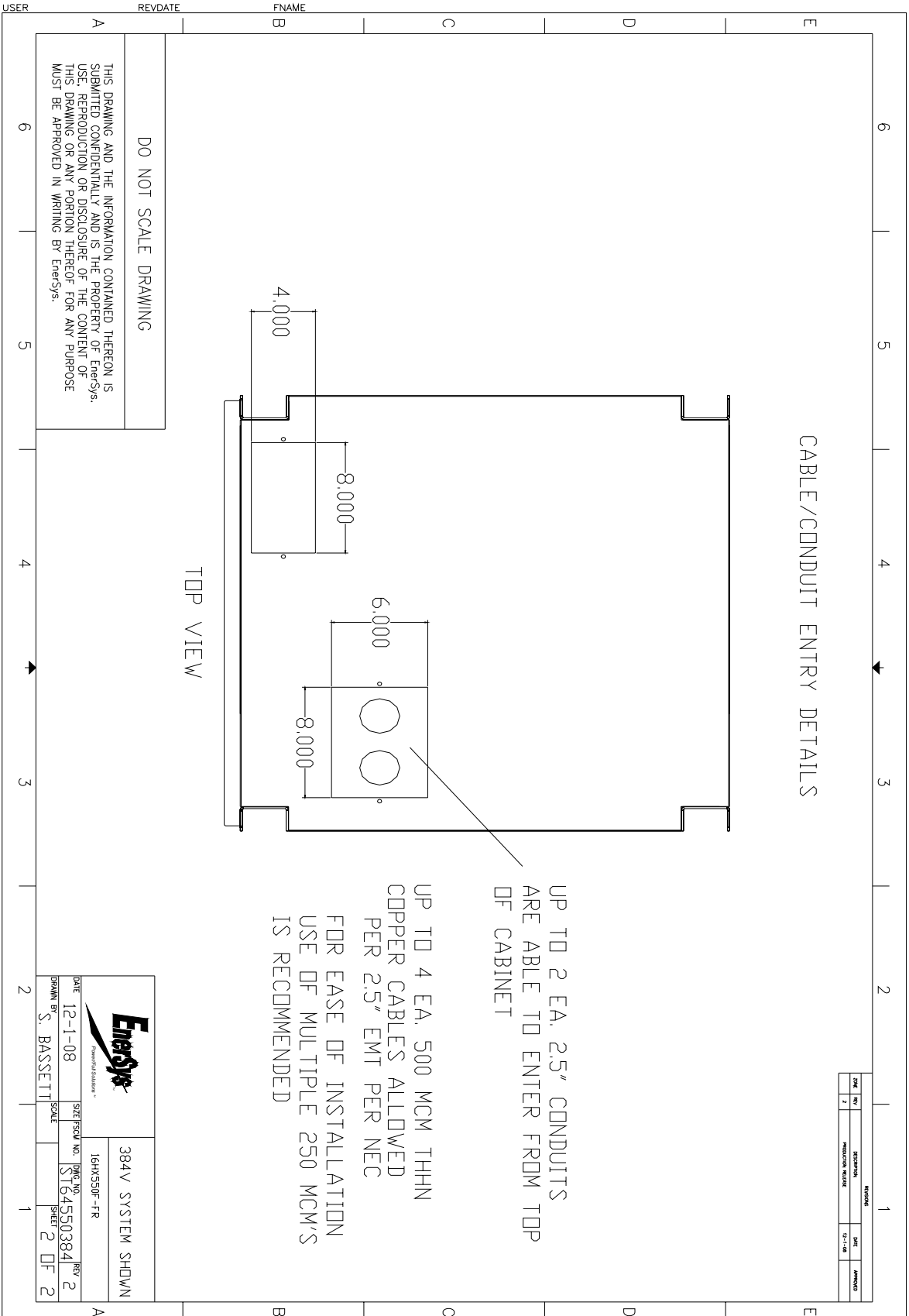


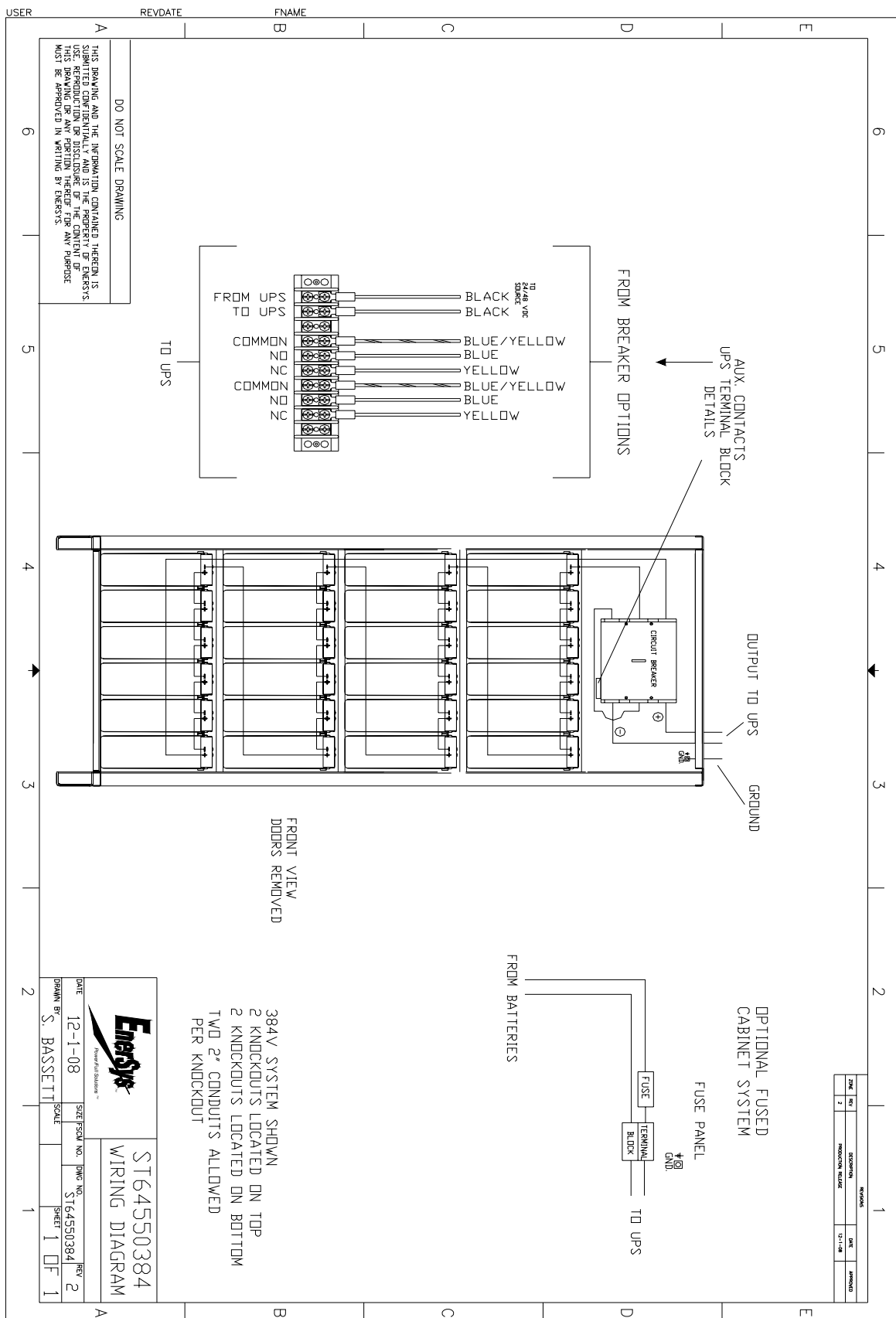


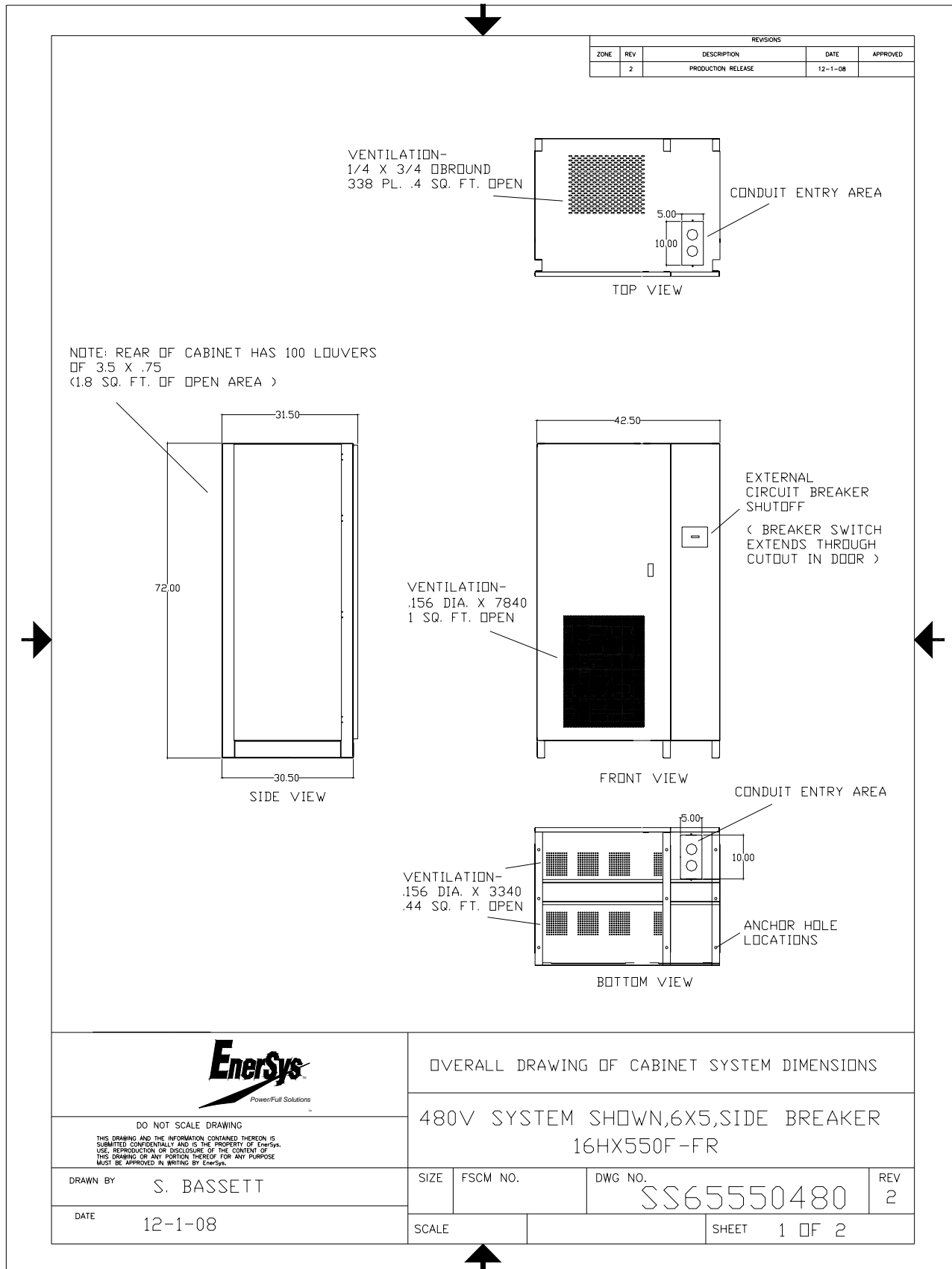


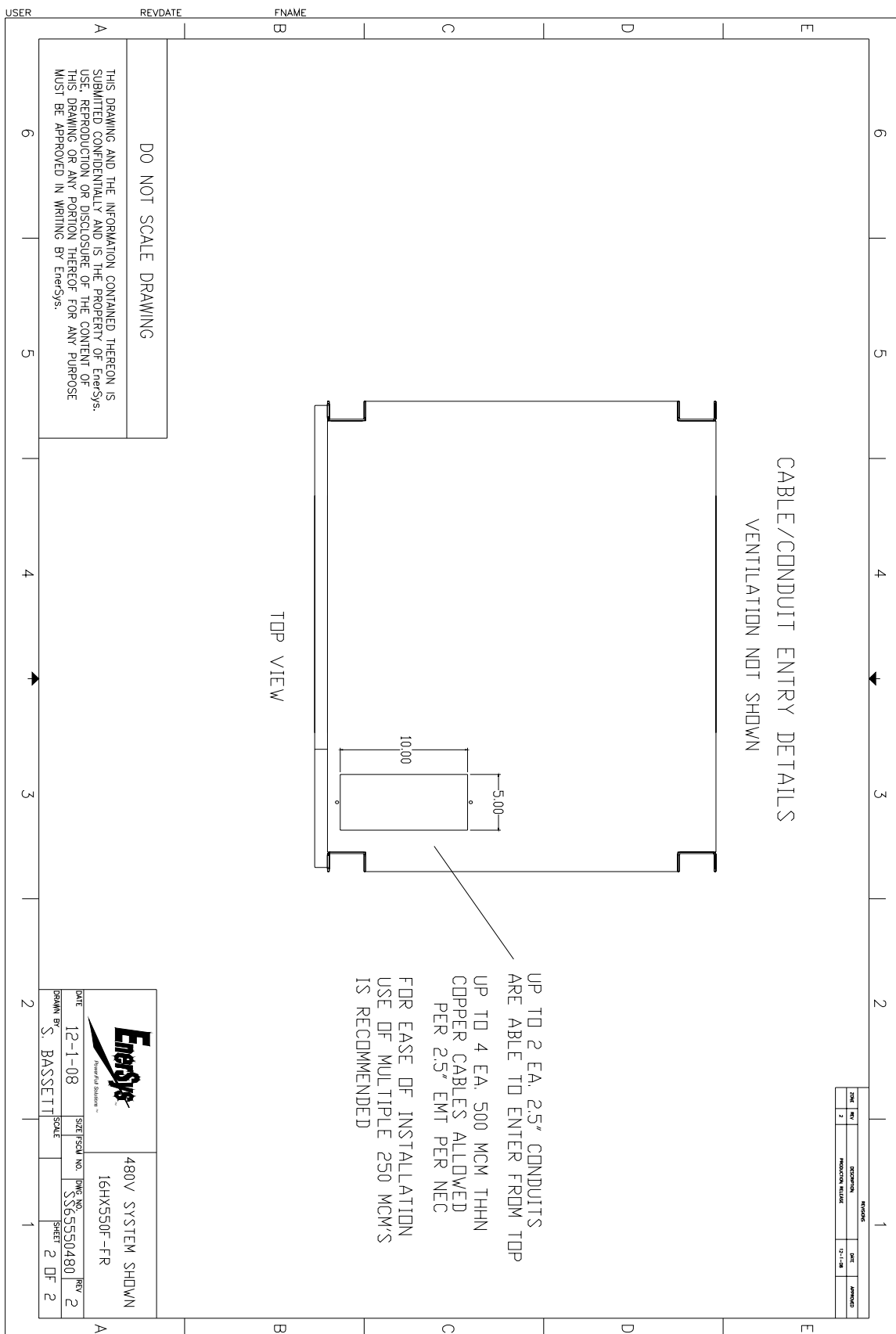




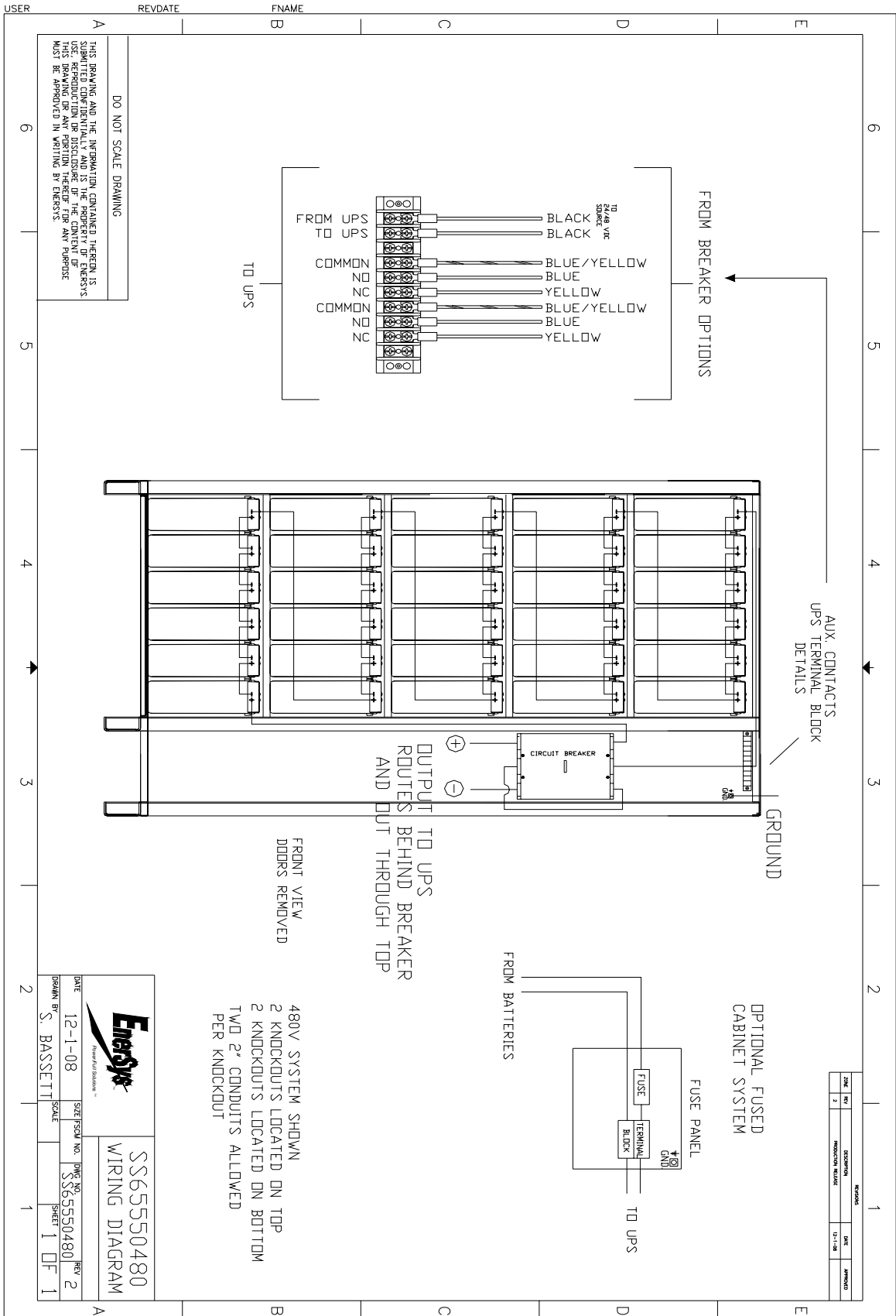














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